1 AP

1.1 无线 AP 部分参数

登陆无线 AP 首先在工控机 IE 浏览器中输入对应 AP 的 IP 地址后在登陆页面 输入登陆密码后可进入无线设置页面。AWK-3121 的默认地址是: 192.168.127.253 (现场的 AP 根据现场的地址,密码:root,强烈不建议更改 内部参数)

🏉 Moxa A	NK-4121-EU : 192.168.1.251 - Windows Internet Explorer								X
	2 // http://192.168.1.251/Login.asp	-	44	×	Bing				<del>ب</del> م
🖕 收藏夹	Moxa AWK-4121-EU : 192.168.1.251	- 🟠 🗸	· 🔊	• 🖃	-	页面(P) ▼	安全(S) ▼	工具(0)	• @•
	MOXA AWK-4121-EU Username : admin Password : Login								

Moxa AWK-4121-EU : 192.168.1.251	- Windows Internet Explorer			
🕞 🔵 🗢 🊺 http://192.168.1.251/h	ome.asp		👻 😣 😽 🗙 🔑 Bing	<del>ب</del> م
🚖 收藏夹 🔣 Moxa AWK-4121-EU :	: 192.168.1.251		🏠 🕶 🗟 👻 🖃 🖶 👻 页面(P) 🕶 😨	安全(S)▼ 工具(O)▼ 🕢▼
ΜΟΧΛ°	w.moxa.com		>>> Total Solution for Industr	ial Miroloss Natuorking
<ul> <li>Main Menu</li> <li>Overview</li> </ul>	Overview		m total Solution for industri	ar vir eless networking
🖹 🚍 Basic Settings	All information on this page are active value	5.		
🖻 🧰 Wireless Settings	System Info			
🖳 🗋 Advanced Settings	Model name	AWK-4121-EU		
🗉 🧰 Auto Warning Settings	Device name	AWK-4121_5655		
🙂 🧰 Status	Serial No.	5655		
Maintenance	System up time	1 days 22h:11m:47s		
Save Configuration	Firmware version	1.10 Build 13082217		
	Device Info			
	Device MAC address	00:90:E8:39:3B:39		
Logout	IP address	192.168.1.251		
	Subnet mask	255.255.255.0		
	Gateway			
	802.11 Info			
	Country code	EU		
	Operation mode	AP		
	Channel	9		
	RF type	B/G Mixed		
	SSID	DIPANAP		

图 1.3

图 1.3 为登陆该 AP 后,该 AP 的信息画面。可选择"Status"下的"associated Client List"选项查看连接到该 AP 的客户端信息如图 1.4

<ul> <li>Moxa AWK-4121-EU: 192.168.1.251</li> <li>Mit http://192.168.1.251/</li> <li>軟康</li> <li>Moxa AWK-4121-EU</li> </ul>	L - Windows Internet Explorer home.asp I : 192.168.1.251	▼ 🗟 😽 🗙 🔎 Bing 🟠 ▼ 🗟 マ 🖬 ♥ 页面(P)
Main Menu Overview Basic Settings Wireless Settings Advanced Settings System Log Relay Status DI and Power Status RSTP Status Maintenance Save Configuration Restart Logout	W.MOXa.com         Associated Client List         Show clients for         WLAN (SSID: DIPANAP) ▼         1. <40:2C:F4:FD:80:0D>         3. <40:2C:F4:FD:80:0D>         3. <40:2C:F4:FD:75:5F>         4. <40:2C:F4:FD:75:80>         5. <40:2C:F4:FD:75:80>         6. <40:2C:F4:FD:80:0C>         7. <40:2C:F4:FD:80:C2>         8. <40:2C:F4:FD:80:C2>         8. <40:2C:F4:FD:91:C2>         8. <40:2C:F4:FD:75:5D>	>>> Total Solution for Inde

图 1.4

## 1.2 无线 AP 设置

#### 1.2.1 IP 地址设置

🕖 Moxa AWK-4121-EU : 192.168.1.251 - Windows Internet Explorer						
😧 💭 🗴 🕅 http://192.168.1.251/home.asp 🔹 🔯						
🖕 收藏夹 🔣 Moxa AWK-4121-EU	: 192.168.1.251		Å •			
ΜΟΧΛ <sup>®</sup> www	w.moxa.com					
Ain Menu	Network Settings					
🖻 🔄 Basic Settings	IP configuration	Static 🔻				
System Info Settings	IP address	192.168.1.251				
Time Settings	Subnet mask	255.255.255.0				
🖻 🔄 Wireless Settings	Gateway					
Operation Mode	Primary DNS server					
WLAN	Secondary DNS server					
WLAN Security Setting	Submit					
Advanced Wireless Se						
WLAN Certificate Setti						
Advanced Settings						
Auto warning settings						
Wireless Status						
- Associated Client List						
DHCP Client List						
System Log						
Kelay Status						

如上图所示,无线 AP 的 IP 地址在"Basic Settings"下的"Network Settings"中 设置。所要设置的 IP 地址对应上文中的 AP 分布所提供的 IP 地址。

#### 1.2.2 参数设置

(1) SSID 以及信道和模式设置:

🕞 🕞 🗢 🌌 http://192.168.1.251/h	iome.asp		- 🗟 49 🗙	P Bing	- م - م
🚖 收藏夹 🚺 Moxa AWK-4121-EU	: 192.168.1.251		🏠 🕶 🖾 👻 🖻	🖶 🔻 页面(P) 🕶 安	全(S) - 工具(O) - 🔞 -
MOXA°ww	w.moxa.com		» Tota	l Solution for Industria	al Wireless Networking
Main Menu     Overview     Basic Settings	Basic Wireless Se	ettings (Multiple SSID)			
🖻 🔄 Wireless Settings	Status	SSID	Operation Mode	Action	
- Operation Mode	Active	DIPANAP	АР	Edit	
Basic Wireless Setting	Add SSID				
WLAN Security Setting					
Advanced Wireless Se					
WLAN Certificate Setti					
Advanced Settings					
Status					
Wireless Status					
Associated Client List					
DHCP Client List					
🗀 System Log					
- Relay Status					
DI and Power Status					
Carl RSTP Status					
Maintenance					
Save Configuration					
Restart					
Logout					
4					

如上图所示:在"WLAN"选项下的"Basic Wireless Settings"点击右侧的 Edit 按

钮显示下图:

C WOXA AVVK-4121-EU : 192.108.1.2	51 - Windows Internet Explorer		
😋 🕞 🗢 🊺 http://192.168.1.25:	1/home.asp		✓ 🗟 4 × P Bing
🚖 收藏夹 🎆 Moxa AWK-4121-6	EU : 192.168.1.251		🏠 ▼ 🖾 ▼ 🖃 🖶 ▼ 页面(P)▼ 安全(S)▼ 工具(
ΜΟΧΛ°ϻ	ww.moxa.com		» Total Solution for Industrial Wireless Ne
🔁 Main Menu 🗀 Overview	Basic Wireless Settings		
Basic Settings     Wireless Settings     Operation Mode     WLAN     Basic Wireless Setting	Operation mode RF type Channel SSID	AP B/G Mixed • 9 • DIPANAP	
WLAN Security Setting     Advanced Wireless Se     WLAN Certificate Setting	SSID broadcast WDS	<ul><li>Enable      Disable</li><li>Enable      Disable</li></ul>	
Advanced Settings     Auto Warning Settings     Status     Wireless Status     Associated Client List     DHCP Client List     System Log     Relay Status     DI and Power Status	Submit ≡		

按照上图所示设置 SSID 就是 AP 和 AGV 上无线模块要设置的一样, Channel 就是 信道,在不需要漫游的情况下 AP 的信道为几对 AGV 上的无线模块没有影响。在漫游的情况下, AGV 上的无线模块的 Channel 要设置的跟 AP 一样, 如果有多个 AP, 那么 AGV 上的无线模块就对应要设这几个 AP 的 Channel(AGV 上的 Channel 可以 多选)。

# (2) 安全设置

Awxa AWK-4121-EU : 192.168.1.251 -	Windows Internet Expl	orer			
🕞 🔵 🗢 🃶 http://192.168.1.251/ho	me.asp		- 😣	← × ♀ Bing	٢
🚖 收藏夹 🔛 Moxa AWK-4121-EU : :	192.168.1.251		🟠 🔻	🔊 🔻 📑 🖶 🔻 页面(P) 🔻 🕾	安全(S) ▼ 工具(O) ▼ (
				>>> Total Solution for Industri	ial Wireless Networki
Main Menu Overview	WLAN Security Se	ettings (Multiple SSID)			
Wireless Settings	Status	SSID	Operation Mode	Security Mode	Action
Operation Mode	Active	DTPANAP	AP	WPA2	Fdit
Basic Wireless Setting					
" WLAN Security Setting					
- Advanced Wireless Se					
🔲 🗎 WLAN Certificate Setti					
Advanced Settings					
🖲 🗋 Auto Warning Settings					
🖻 🔄 Status					
Wireless Status					
Associated Client List					
DHCP Client List					
System Log					
Relay Status					
DI and Power Status					

# 在"WLAN"选项下的"WLAN Security Settings"点击右侧的 Edit 按钮,弹出如下

## 图所示的界面:

Moxa AWK-4121-EU : 192.168.1.251	- Windows Internet Explorer		
mtp://192.108.1.231/1	iome.asp		
🔆 收藏夹 🚺 Moxa AWK-4121-EU	: 192.168.1.251		☆ ▼ 図 ▼ □ ● ▼ 页面(P)
NACXA <sup>®</sup>			
	w.moxa.com		≫ Total Solution for Inde
Main Menu  Overview	WLAN Security Settings		
🗉 🧰 Basic Settings			
🖻 🔄 Wireless Settings	SSID Segurity mode	DIPANAP	
Operation Mode	Security mode	WPA2 V	
	WPA type	Personal 👻	
Basic Wireless Setting	Encryption method	TKIP -	
WLAN Security Setting	Passphrase	•••••	
Advanced Wireless Se	Key renewal	3600 (60~86400 seconds)	
WLAN Certificate Setti	-		
Advanced Settings	Submit		
High Auto Warning Settings			
Status			
Wireless Status			
Associated Client List			
DHCP Client List			
Balay Status			
DI and Dower Status			
PSTD Statue			
Save Configuration			
Restart			

按照图中参数设置密码(当前使用密码为: 123456789 如果需要更改密码,同时 需要更改 AGV 上无线模块的密码,不然会出现掉线的情况,上面的 Encryption method 一般设为 AES)。

## (3) 高级设置

AWK-4121-EU : 192.168.1.251 🖉	1 - Windows Internet Explorer		
G 🕞 🗢 📶 http://192.168.1.251/	home.asp		- 🕺 😽 🗙 👂 Bing
🚖 收藏夹 🕌 Moxa AWK-4121-EU	J : 192.168.1.251		🏠 ▼ 🗟 ▼ 🖃 🖶 ▼ 页面(P)▼ 安全(S)▼ 工具(O)
	/w.moxa.com		>>>> Total Solution for Industrial Wireless Netw
Main Menu Overview Reads Settings	Advanced Wireless Settings		
Basic Settings     Wireless Settings	Transmission rate	Auto 👻	
Operation Mode	Transmission power	Full -	
	Beacon interval	100 (40~1000ms)	
Basic Wireless Setting	DTIM interval	1 (1~15)	
WLAN Security Setting	Fragmentation threshold	2346 (256~2346)	
Advanced Wireless Se	RTS threshold	2346 (256~2346)	
Advanced Settings	Transmission distance	500 (500 ~ 11000m)	
🖲 🚍 Auto Warning Settings 📑	Noise protection	Disable 👻	
🖶 🖾 Status	Transmission enhancement	Enable -	
· · · · · · · · · · · · · · · · · · ·	Antenna	Main 👻	
Associated Client List	EAPOL version	1 💌	
DHCP Client List	WMM	Disable 👻	
Belay Status	Full 11a channel support	Disable 👻	
DI and Power Status	Submit		
RSTP Status	Sabrine		
🖲 🧰 Maintenance			
Save Configuration			

在"WLAN"选项下的"Advanced Wireless Settings"设置参数。如上图所示(这 个地方一般不需要更改)。

#### 1.2.3 快速配置。

配置方法如下:

(1) 登录

用网线插入 AP 的以太网端口,把电脑的 IP 地址设置为 192.168.127.100,打 开 IE 浏览器,输入 192.168.127.253 会出现以下的登录界面

мохл	
	Web Console Login
	Username : admin
	Password :
	Login

在 password 后面输入 "root"即可登录。

# (2) 导入文件

登录以后按照下图指示进入配置导入界面:

ΜΟΧΛ°₩₩	w.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Main Menu  Verview  Sasic Settings  Wireless Settings  Auto Warning Settings  Satus  Console Settings  Firmware Upgrade  Confg Import Export Load Factory Default Password Misc. Settings  Satus	Config Import Export Config Import Select configuration file Config Import Config Export Config Export ABC-01 Import Config Import	点击浏览线到配置文件config(在提供的文件里面有) 
i 🔤 bave coninguration	ABC-UI EXDOR	

在浏览完配置文件以后点击"ConfigImport"即可导入文件。导入文件后重启。

## (3) 导出配置文件

配置文件需要在 AP 正常的时候事先提前导出。

ϺΟΧΛ°ϧϧ	w.moxa.com		NN T-4-1 0-1.4' 6
🔁 Main Menu 🗀 Overview	Config Import Export		m Total Solution fo
Basic Settings     Wireless Settings	Config Import Select configuration file	文件下载	浏覧
Auto Warning Settings     Auto Warning Settings     Status	Config Import	您想打开或保存此文件吗?	
Maintenance     Console Settings     Ping     Firmware Upgrade	Config Export	类型: 配置设置, 21.0 KB 发送者: 192.168.127.253 打开 (2) 保存 (2) 取消	
Config Import Export	ABC-01 Import	☑ 打开此类文件之前总是询问 號)	
Password Misc. Settings	Config Import	来自 Internet 的文件可能对您有所帮助,但某些文件可能 危害您的计算机。如果您不信任其来源,请不要打开或保存 该文件。有何风险?	
Save Configuration     Restart     Logout	ABC-01 Export		

按照上图中的指示依次点击"Maintenance", "ConfigImportExport", 右侧的 "ConfigExport"后点击"保存"即可。做完以上步骤完成导出。

#### 2 无线 Client W2150A 部分参数

型号为 W2150A 的无线 Client 安装于每台 AGV 车上。



#### 2.1 快速配置

每个 W2150A 的固定默认地址为:192.168.126.254,这个是插网线配置时候的地址, 插上网线以后给 W2150A 重新上电。听到滴的一声后在电脑浏览器里输入 192.168.126.254(电脑 IP 为 192.168.126.xxx (xxx 不等于 254 即可))出现下图: 如果是在线配置,及通过无线配置那么就在浏览器输入 AGV 对应的 IP 地址: 192.168.127.xxx(电脑 IP 地址为 192.168.127.xxx(xxx 和 AGVIP 地址不相同即可))。

мохл	
	Web Console Login
	Username :
	Password :
	Login
WEBSERVER	

不用输入密码直接点 LOGIN 即可登录。

登录以后按照以下方式进行配置:

ΜΟΧΛ	Total Solution for Industrial Device Networking							
<ul> <li>Model</li> <li>Name</li> <li>Location</li> </ul>	- NPortW2150A - NPortW2150A_3963 -	■ IP ■ Seria	- 192.168.127.10 <b>i No.</b> - 3963	<ul> <li>MAC Address</li> <li>Firmware</li> </ul>	- 40:2C:F - 1.2 Buil			
- WLAN Settings WLAN Profile Advanced Settings - Serial Port Settings - System Management - Misc. Network Settings - Auto Warning Settings	Configuration Import Select configuration file IP configuration	ion Impor	t Import all configurations including IP of	〔浏览〕 onfigurations.				
Maintenance     Console Settings     Ping     Firmware Upgrade     Configuration Import     Configuration Export     Load Factory Default     Change Password     - Certificate     System Monitoring	-		点击浏览以查找导入文件"N Port W2 块的勾,在点击Submit 即可导入	±x50A"点上小方				

(上图所示是导入。点击倒入下面的那个按钮即可导出配置。在 AGV 正常联网的时候将配置文件导出,这样方便以后维护)。

#### 2.2 详细配置

AGV 上无线模块有一个默认的连接网线的 IP 地址是"192.168.126.254"这个地址在我们设置的时候一般不需要更改。

所以不管什么时候我们把自己的电脑 IP 地址修改成 192.168.126.100 子网掩码为: 255.255.255.0 然后网线插好后给无线模块重新上电。然后打开浏览器输入"192.168.126.254"就可以进入设置界面了。

#### (1) IP 地址设置

找到下图红色圈中的文字,点击显示如下图右侧设置 IP 地址。(IP 地址一般 设成 AGV 的编号)



## (2) SSID 及信道密码设置

I.

下图中选择 infrastructure 模式

Model - N Name - N Location -	IPortW2250A IPortW2250A_4	ł	IP Serial No.	- 192.168.126.254 - 4	•	MA Fin
- Main Menu	Wireless	LAN Profile	AN Pro	ofile Settings		
Overview	Network ty	pe	1	Infrastructure Mode 🗸		
Wizard Racia Cattinan	Profile nan	10		Infrastructure Mode		
Dasic bellings	110100 1101			Ad-hoc Mode		
- Network Settings			-	General Security		
Othernal Settings					-	
- Will AN Rottings				Submit Activate		
WIT AN	Please rem	wher to activat	e Profile convice	a hy proceing "Activate" hutton after c	onfiguring	
Profile	Flease leir	lebel to activat	e r tuille service	e by pressing Activate battori alter c	oninganing	9
Advanced Settings						
- Serial Port Settings						
- System Management						
- System Monitoring						
- Restart						

选择完以后点击 GENERAL 如下图所示在 SSID 后面输入和 AP 一样的 SSID。

<ul> <li>Model</li> <li>Name</li> <li>Location</li> </ul>	- NPortW2250A - NPortW2250A_4 -	<ul><li>IP</li><li>Serial No.</li></ul>	- 192 168 126 254 - 4	<ul> <li>MAC Ad</li> <li>Firmwar</li> </ul>
- Main Menu Overview	General Pro	N Profile Pro	operties	
Wizard	Profile name		Infrastructure	
Basic Settings	Operation m	ode	Auto 💌	
- Network Settings	SSID		profile1	
General Settings	Fast roamin	9	Disable 💌	
Ethernet Settings	Scan chann	els - 1	N/A 👻	
- WLAN Settings	Scan chann	els.2	N/A w	
WLAN	Scan chann	ale 3	NULL COLUMN	
Profile	Scan chann	ers - J	N/A N	
Advanced Settings				
- Serial Port Settings			Submit	
- System Management				
- System Monitoring				
- Restart				

上图所示的 FAST ROMAING 即为漫游。设置成 enable 就是启动漫游。然后下面的 SCAN CHANNEL 选择跟 AP 一样的数字就可以了。

#### 在下图所示的圈位置点击设置密码

Model     Name     Location	- NPortV2250A - NPortV2250A_4 -	P Serial No.	-192.168.126.254 - 4	<ul> <li>MAC Address</li> <li>Firmware</li> </ul>
Iain Memu Overview Wizard Basic Settings - Network Settings General Settings Ethernet Settings - WLAN Settings WLAN Profile Advanced Settings	Wireless LA     Network type     Profile name      Profile name	ess LAN P IN Profile	Infrastructure Mode Infrastructure General Submit Activate hice by pressing "Activate" button aff	ate er configuting.
MOX/ Model Name Location	- NPortW2250A - NPortW2250A_4	ort W2x50A IP Serial No.	- 192,168,126,254 - 4	= MAC Address = Firmware
Anin Monu Overview Wizard Basic Settings • Network Settings General Settings Ethernet Settings • WLAN Settings WLAN Perdia	Security Pro	N Profile P operties	Infrastructure Open System 🐱 Disable 😴	

密码一般选择 wpa2-psk 然后下面一个参数选择 AES.

## (3) 串口配置

找到 SerialPortSettings 浏览器页面的左侧,点击后如下图右侧。

找到下图中的红色圈位置,如下图右侧显示, OperationMode 选择 TCPServer。

Overview	i on octango	
Wizard	Port	
Basic Settings	Operation mode	TCP Server
- Network Settings	TCP alive check time	7 (8-99 min)
- Serial Port Settings	Inactivity time	0 (0 - 65535 ms)
Operation Modes	Max connection	1 🗸
Communication Parameters	Ignore jammed IP	Disable
Data Buffering/Log	Allow driver control	Plante
- System Management	Allow driver control	Disable V
- System Monitoring	TCP port	4001
- Restart	Crnd port	966
	Connection goes down	RTS 🔿 always low 💿 always high
webserver		DTR 🔿 always low 💿 always high
Best viewed with IE 5 above at resolution 1024 x 768	Data Packing	
	Packet length	0 (0 - 1024)
	Delimiter 1	00 (HEX) 🔲 Enable
	Delimiter 2	00 (HEX) 🔲 Enable
	Delimiter process	Do Nothing 🗸 (Processed only when Packing le
	Force transmit	0 (0 - 65535 ms)
	Apply the above settings to a	II serial ports

找到 Communication Parameters(在 SerialPortSettings 下面),点击后如下图 右侧。

点击下图中红色圈位置设置波特率校验位等等 SerialPortSettings (115200,7,2,E) fifo 设为 enable

<b>V</b>	NPort W2	(50A							V	w	w.moxa	.соп
- NPortW2250A - NPortW2250A -	_4	IP Serial No.	- 192.168.12 - 4	6.2	54	ſ	<ul> <li>MAC /</li> <li>Firmw</li> </ul>	Addr rare	ess - -	00:9 1.0 E	0 E8 22 50 80 Build 1204111	5
: * Modif	Serial Par	rameter	serial port restar	rtin	g connecti	ons.	Tasirina		1			
Port	Allas	Hard rate	Panty		Data bit	Stop bit	Flow contr	rol	FIFO		Interface	
2		115200 🗸	None	~	8 🕶	1 ~	RTS/CTS	~	Enable	*	RS-232	¥
	• NPortV2250A • NPortV2250A • • • Modif 1 2	NPort W2250A NPortW2250A_4  NPortW2250A_4  Modifying "Serial Parameter" Port Alias	NPort W2x50A NPortW2250A NPortW2250A_4 Serial No. Serial No. Modifying "Serial Parameter" settings will cause Port Alias Bard rate 1 115200 v 2 115200 v	NPort W2x50A NPortW2250A NPortW2250A NPortW2250A Serial No. 4 Serial No. 4 Nodifying "Serial Parameter" settings will cause serial port resta Port Alias Bard rate Parity 1 15200 None 2 115200 None	NPort W2x50A NPortW2250A NPortW2250A_4 Serial No4 Serial No4 Serial No4 Modifying "Serial Parameter" settings will cause serial port restartin Port Alias Port Alias Bard rate Parity 1 1 1 1 1 1 1 1 1 1 1 1 1	NPort W2x50A NPortW2250A NPortW2250A_4 Serial No4 Serial No4 Serial No4 Serial Parameter Modifying "Serial Parameter" settings will cause serial port restarting connecting Port Alias Bard rate Parity Data bit 1 115200 V None V 8 V None V 8 V	NPort W2x50A NPortW2250A NPortW2250A_4 Serial No. +4 Serial Parameter Modifying "Serial Parameter" settings will cause serial port restarting connections. Port Alias Bard rate Parity Data bit Stop bit 1 115200 V None V 8 V 1 V None V 8 V 1 V	NPort W2x50A NPortW2250A NPortW2250A_4 Serial No4 * Modifying "Serial Parameter" settings will cause serial port restarting connections. Port Alias Bard rate Parity Data bit Stop bit Flow contons Port Alias Bard rate Parity Data bit Stop bit Flow contons 1 1 115200 V None V 8 V 1 V RTS/CTS 2 115200 V None V 8 V 1 V RTS/CTS	NPort W2x50A NPort W2x50A NPortW2250A_4 Serial No4 MAC Addr Firmware Serial Parameter Modifying "Serial Parameter" settings will cause serial port restarting connections. Port Alias Port Alias Bard rate Parity Data bit Stop bit Flow control 1 1 1 115200 × None × 8 × 1 × RTS/CTS × RTS/CTS ×	NPort W2x50A       MAC Address         NPortW2250A       Serial No.       4         Serial No.       4         Serial Parameter       Firmware         Modifying "Serial Parameter" settings will cause serial port restarting connections.         Port Alias       Bard rate       Parity       Data bit       Stop bit       Flow control       FIFO         1       115200 v       None v       8 v       1 v       RTS/CTS v       Enable	NPort W2x50A       WW         • NPortW2250A       • P       • 192.168.126.254       • MAC Address       • 00.9         • NPortW2250A_4       • Serial No.       • 4       • Eirmware       • 10.1         • Serial Parameter       • Modifying "Serial Parameter" settings will cause serial port restarting connections.       • Modifying "Serial Parameter" settings will cause serial port restarting connections.         • Modifying "Serial Parameter" settings will cause serial port restarting connections.       • I w RTS/CTS w Enable w         1       115200 w       None w 8 w       1 w RTS/CTS w Enable w         2       115200 w       None w 8 w       1 w RTS/CTS w Enable w	NPort W2x50A       WWW.moxa         • NPortW2250A       • IP       • 192.168.126.254       • MAC Address       • 00-90:E8:22:50.86         • NPortW2250A_4       • Serial No.       • 4       • MAC Address       • 00-90:E8:22:50.86         • NPortW2250A_4       • Serial No.       • 4       • MAC Address       • 00-90:E8:22:50.86         • Serial Parameter       • Serial No.       • 4       • To Build 1204111         • Modifying "Serial Parameter" settings will cause serial port restarting connections.       • 1.0 Build 1204111         • Modifying "Serial Parameter" settings will cause serial port restarting connections.       • If Point Alias       Bard rate         • Port Alias       Bard rate       Parity       Data bit       Stop bit       Flow control       FIFO       Interface         1       115200 v       None v       8 v       1 v       RTS/CTS v       Enable v       RS-232         2       115200 v       None v       8 v       1 v       RTS/CTS v       Enable v       RS-232

FlowControl 设为 none。

`

配置好这些无线模块的配置就基本完成了!